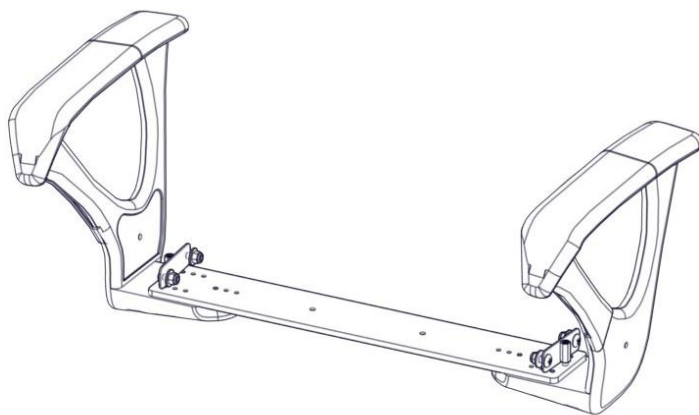




ARM REST

Part Number-115811
Instructions No.-106659

MODEL 15811



Please contact customer service directly at the E-mail or phone number listed below for any quality issues. **ONCE USED THIS PRODUCT CANNOT BE RETURNED TO STORE.**

***** Warranty cannot be honored without an original, dated receipt *****

WARRANTY INFORMATION

IMPORTANT PLEASE READ:

CLAM OUTDOORS INC. warrants to the original retail purchaser its product be free from manufacturers defects for (1) years from the date of the original purchase. Clam Outdoors Inc will replace or repair any part found defective within the (1) year time limit. All parts must be returned to Clam Outdoors Inc. Before returning any parts, you must first call or write and acquire a return authorization. All returns must be returned postage-prepaid and include the original cash register receipt (date and purchase price).

To submit a warranty claim request, please use one of the following methods:

- Customer Service Hrs: 9am to 4pm, Monday – Friday Central Standard Time
- Clam Corporation
Attn: Customer Service – Warranty Department
12135 Brockton Lane
Rogers, MN 55369
- Phone: 763-231-4120
- Fax: 763-231-4121
- Email: customerservice@clamcorp.com
- Website: Polartrailer.com

LIMITATION OF LIABILITY

It is expressly understood that Clam Outdoors Inc. liability for its products, whether due to breach of warranty, negligence, strict liability, or otherwise, is limited to the repair of the product as stated above. Clam Outdoor Inc. is not liable for any injury, loss, damage, or expense, whether direct or consequential, including but not limited to loss of use, income, profit, or damage to material arising in connection with the sale, installation, use of, inability to use, or the repair or replacement of Clam Outdoor Inc. products. Clam Outdoor Inc. reserves the right to make alterations or modifications in its products at any time, which in its opinion, may improve the performance and efficiency of the product. It shall not be obligated to make such alterations or modifications to products already in service.

PARTS LIST

QTY.	PART NO.	DESCRIPTION
1	106591	PLATE, MOUNT, ARM REST
1	106590	ASSY, ARM REST, LEFT
1	106588	ASSY, ARM REST, RIGHT
1	106659	INSTRUCTIONS, ARM REST
1	106598	KIT, HRDWR, ARMREST (INCLUDES THE FOLLOWING)
5	101163	NUT, 1/4-20 NYLOCK
7	106597	SCREW, 1/4-20 X .75 SER FLANGE, HEX HEAD
5	101081	WASHER, 1/4 FLAT REG YZ
2	106592	WASHER, .25 ID X 1.25 OD, .25 THK, PLASTIC
2	106595	WLDMT, SEAT BRACKET, SIDE MOUNT
4	101088	SCREW, 1/4-20 X 0.75 PTH GR5 YZ
2	106596	SCREW, 1/4-20 X 1.00, FLAT HEAD, PHILLIPS

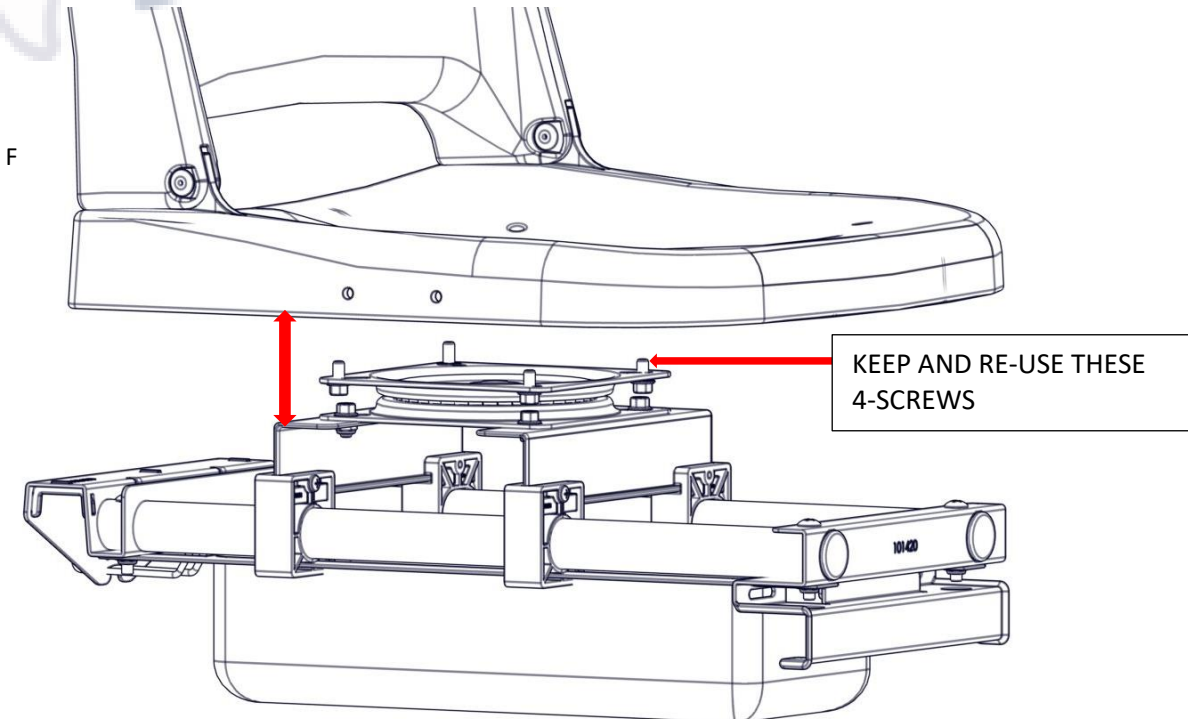


SEE INSTALLATION OPTIONS



REQUIRED FOR BOTH INSTALLATION OPTIONS

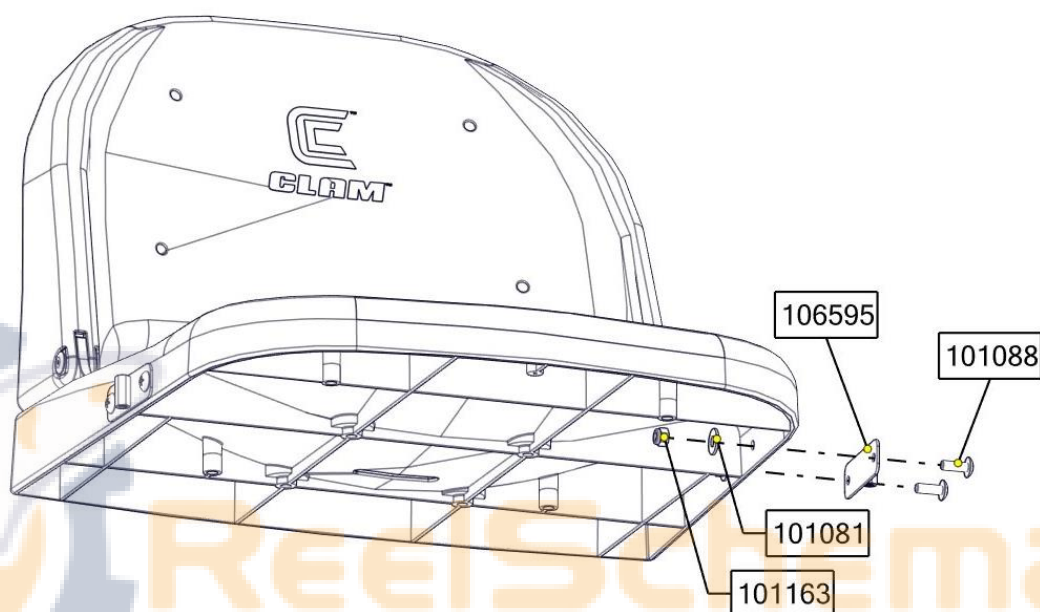
1.DISCONNECT CURRENT SEAT FROM SWIVEL SEAT ASSEMBLY



SEATS WITH PRE-DRILLED SIDE HOLES

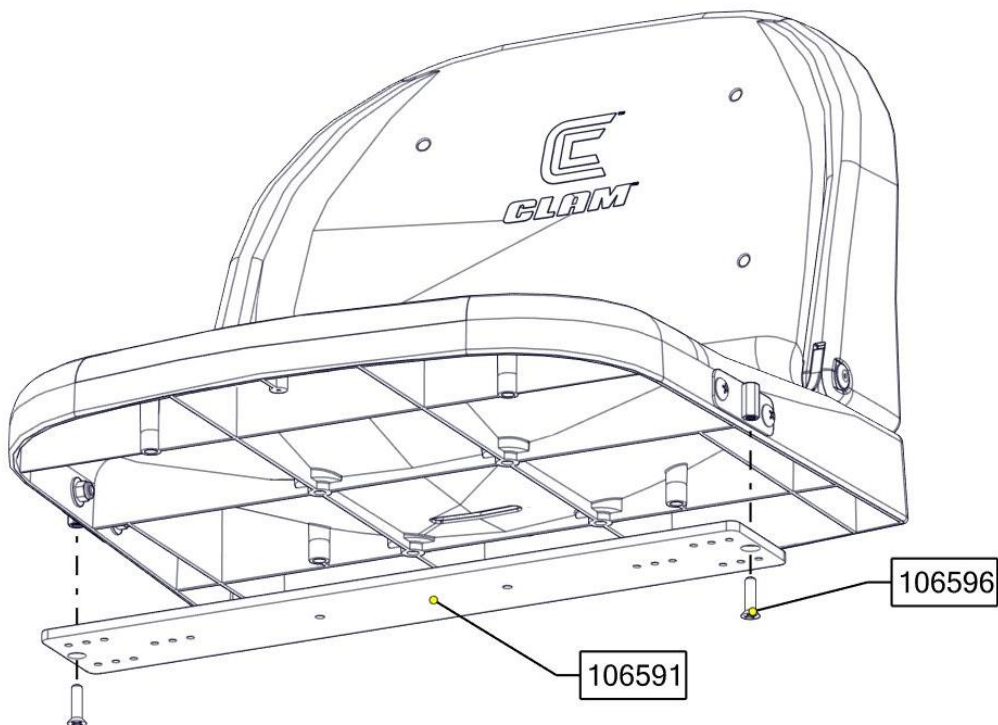
STEP 1

1. INSTALL SIDE BRACKETS TO SEAT WITH FASTENER AS SHOWN



STEP 2

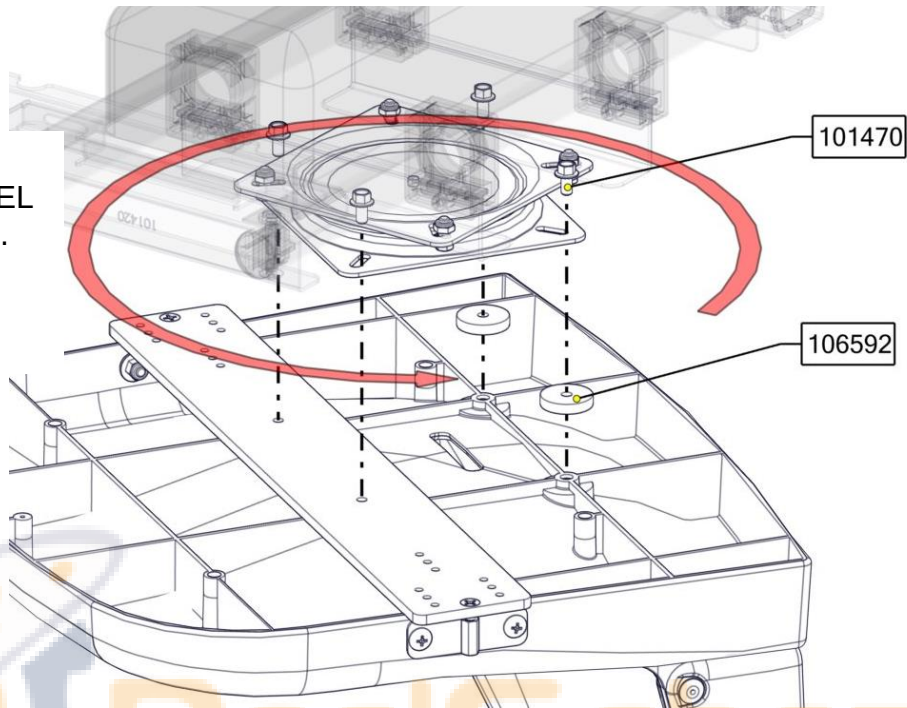
1. INSTALL BOTTOM PLATE TO BOTTOM OF SEAT AND BOTH SIDE BRACKETS AS SHOWN AND SECURELY TIGHTEN.



STEP 3

1. RE-INSTALL SEAT TO SEAT SWIVEL ASSEMBLY WITH FASTENERS AS SHOWN AND SECURELY TIGHTEN

ROTATE ONE
SIDE OF SWIVEL
PLATE 45 DEG.
TO ACCESS
MOUNTING
HOLES

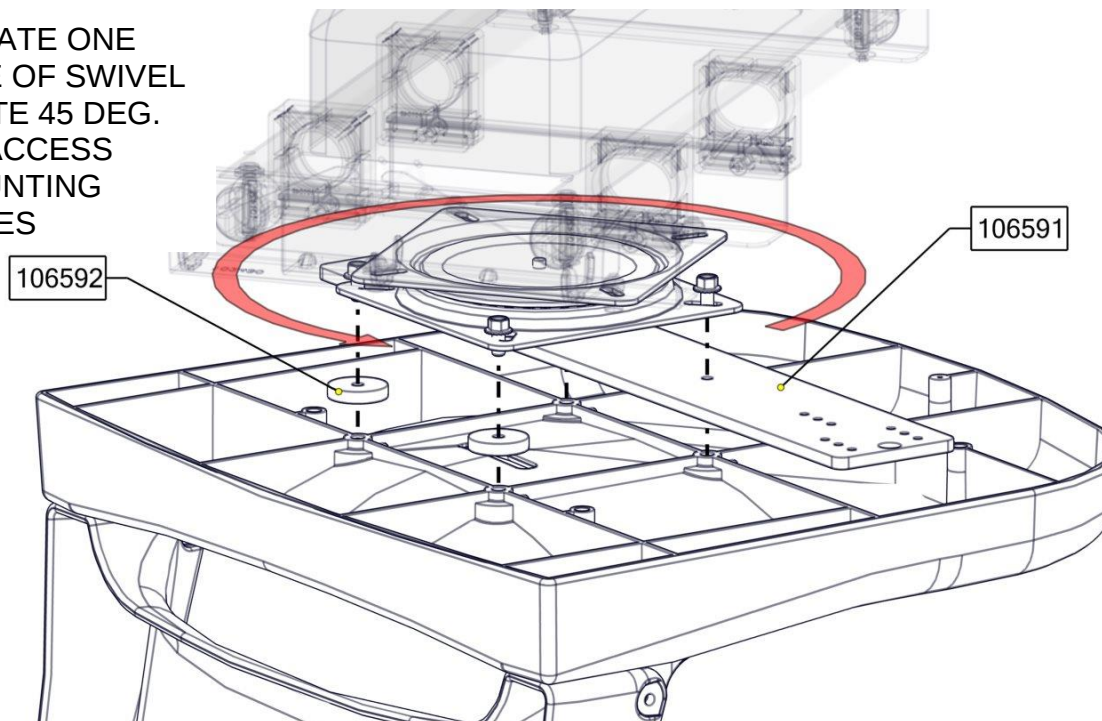


SEATS WITH NO SIDE HOLES

STEP 1

1. RE-INSTALL SWIVEL SEAT ASSEMBLY TO BOTTOM OF SEAT WITH (106591) PLATE AND (106592) WASHER AS SHOWN AND SECURELY TIGHTEN.

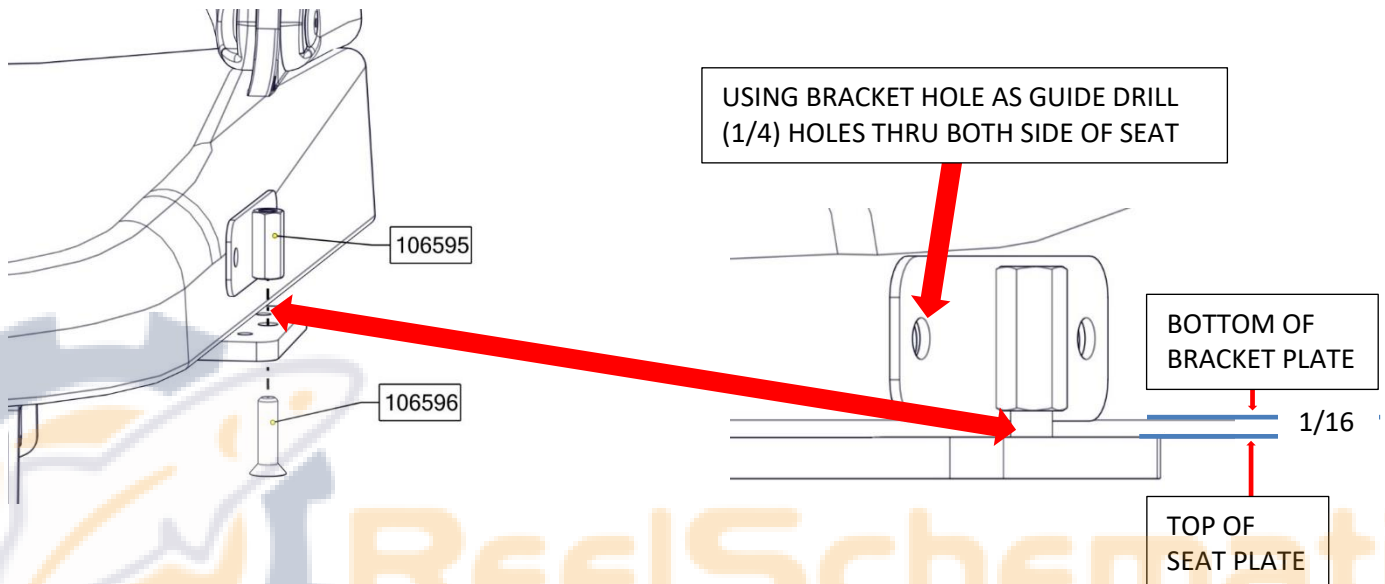
ROTATE ONE
SIDE OF SWIVEL
PLATE 45 DEG.
TO ACCESS
MOUNTING
HOLES



STEP 2

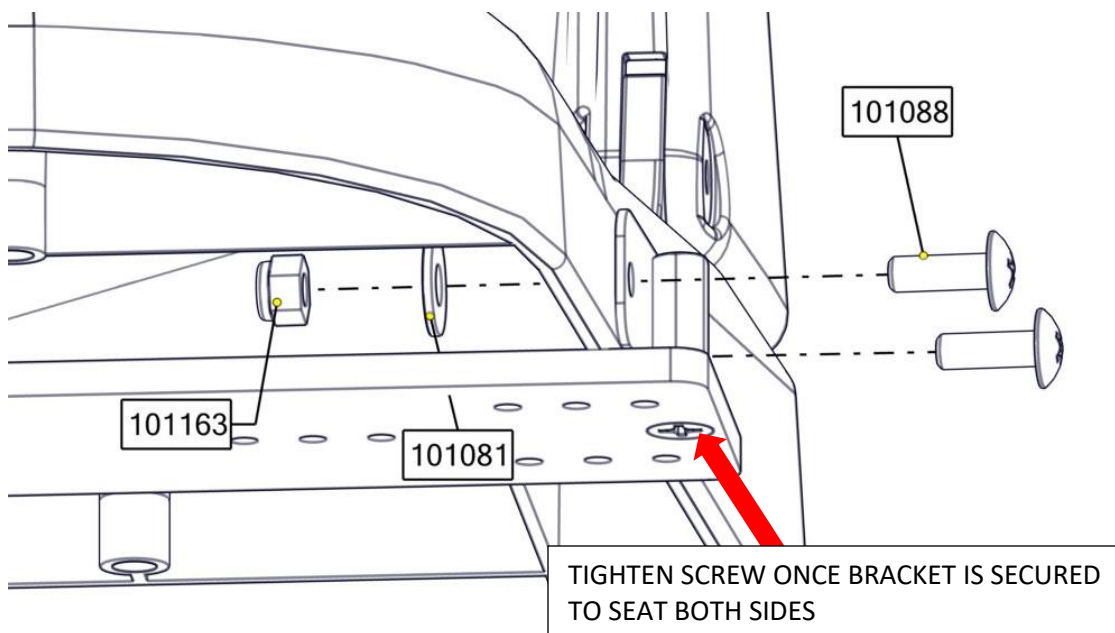
1. INSTALL BRACKET 106595 TO BOTTOM PLATE USING SCREW AS SHOWN.
DO NOT TIGHTEN
2. USE A DRILL AND DRILL 1/4 HOLE THRU SEAT USING BRACKET HOLES AS GUIDE.

! MUST KEEP THE 1/16 GAP BETWEEN PLATE AND BRACKET WHEN DRILLING !



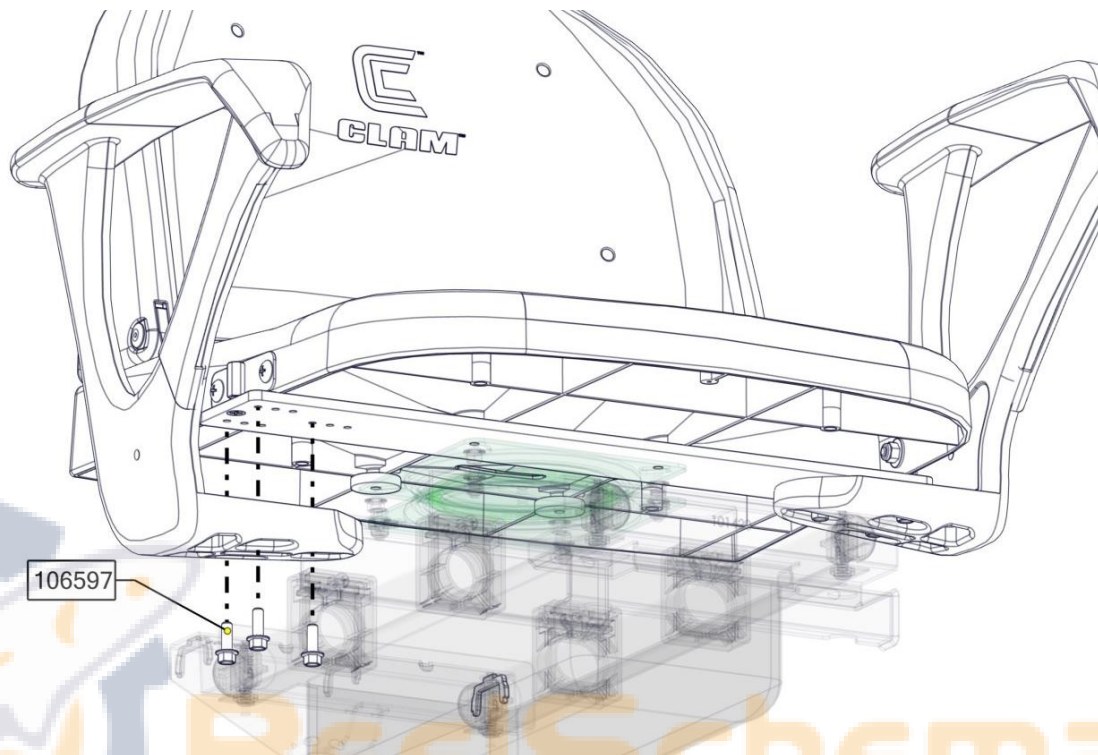
STEP 3

1. INSTALL FASTENER AS SHOWN AND SECURELY TIGHTEN BOTH SIDES OF SEAT
2. SECURELY TIGHTEN BRACKET TO PLATE WITH ALREADY INSTALLED SCREW BOTH SIDES



STEP 5

1. INSTALL SEAT REST TO BOTH SIDES WITH FASTENERS AS SHOWN AND SECURELY TIGHTEN



SEAT REST ARMS HAVE 3 DIFFERENT POSITIONS

